

# Photonic THz Systems meet Industrial Applications: Past, Present & Future

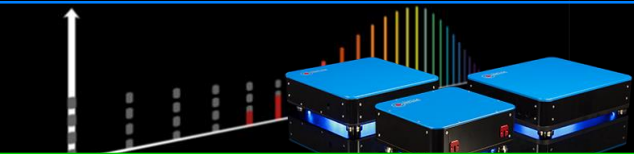
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Dr. Björn Globisch, Heinrich Hertz Institute, Berlin

Prof. Dr. Sascha Preu, Uni Darmstadt

Prof. Dr. Andreas Stör, Uni Duisburg



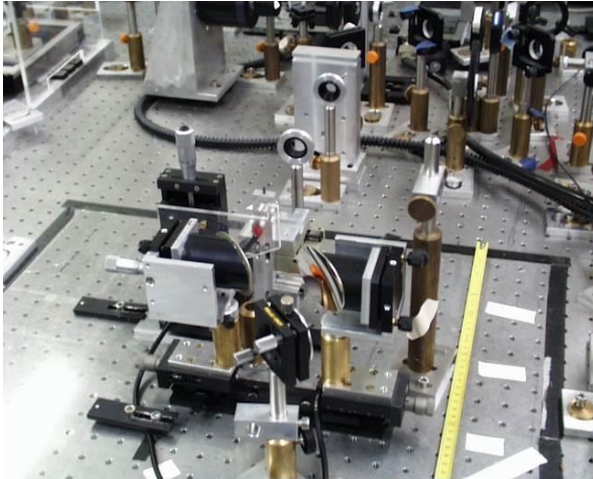
# Agenda

- Snap shot from 1992
- Market analysis from 2000 to 2030
- Unique features & selling points
- Emerging technologies and applications
- Conclusion: Bright future with >20% CAGR

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# A journey though time from 1992 to 2018

- RWTH Aachen: THz from 0.1-10 THz via Bloch Oscillations
- Improvements: femtoW to  $\mu$ W, 500k€ to 50k€, 10h to 10000h



C. Waschke, H. Roskos, H. Kurz et al, PRL 70, 3319 (1993)

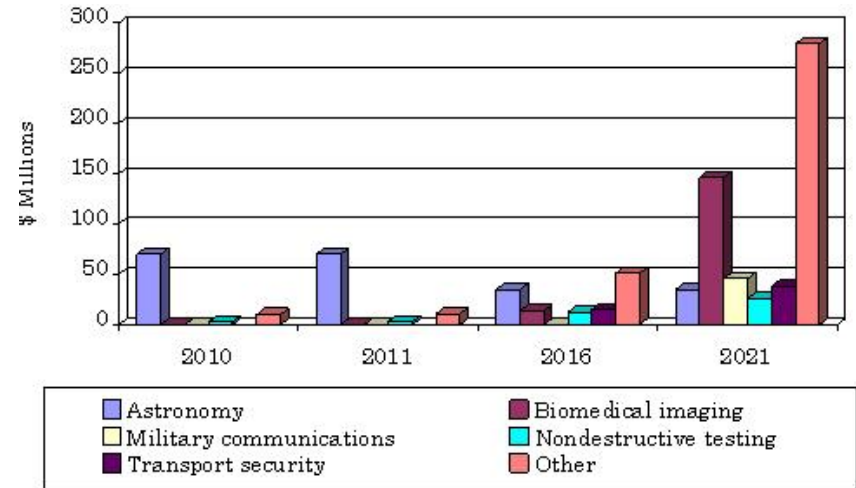
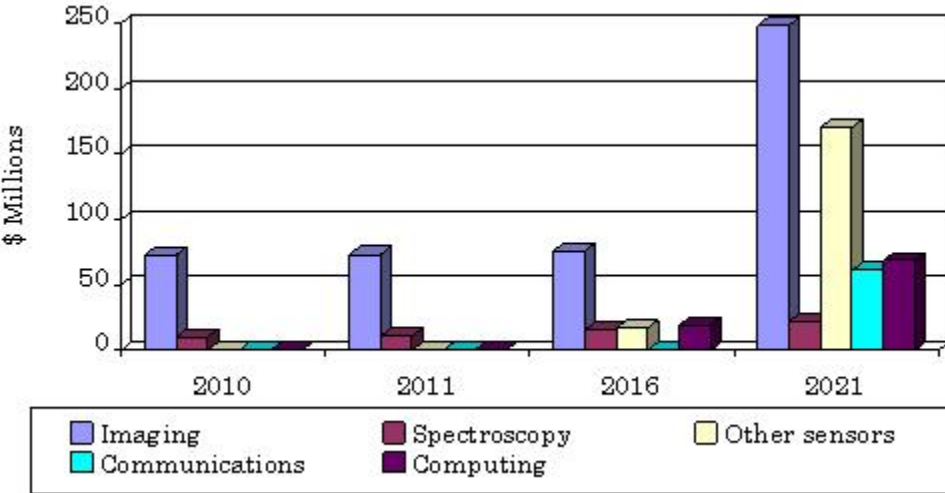


TOPTICA Photonics AG 2018

# The THz years 2000-2010: never flies, never dies?

**2000:** First commercial system available

**2010:** 50M€ at stake, so the analysts show up



**Do not trust analysts, think on your own !**

# Which data can you trust then?

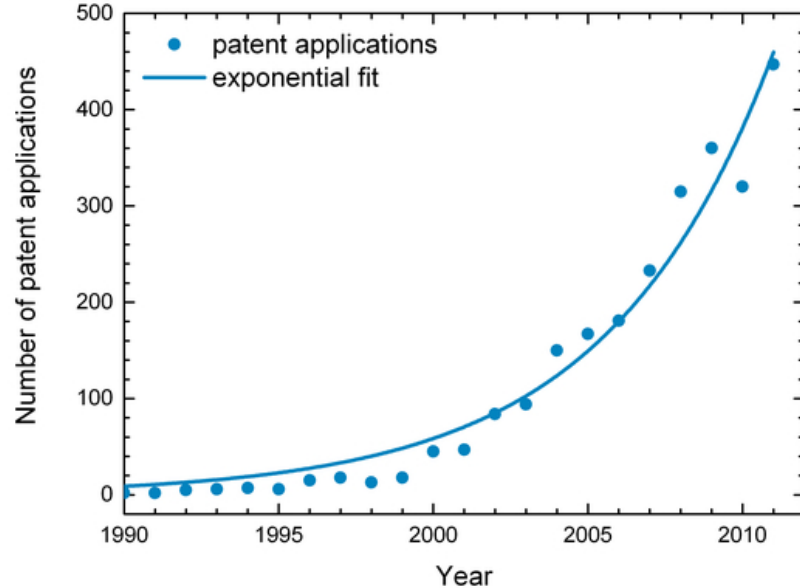
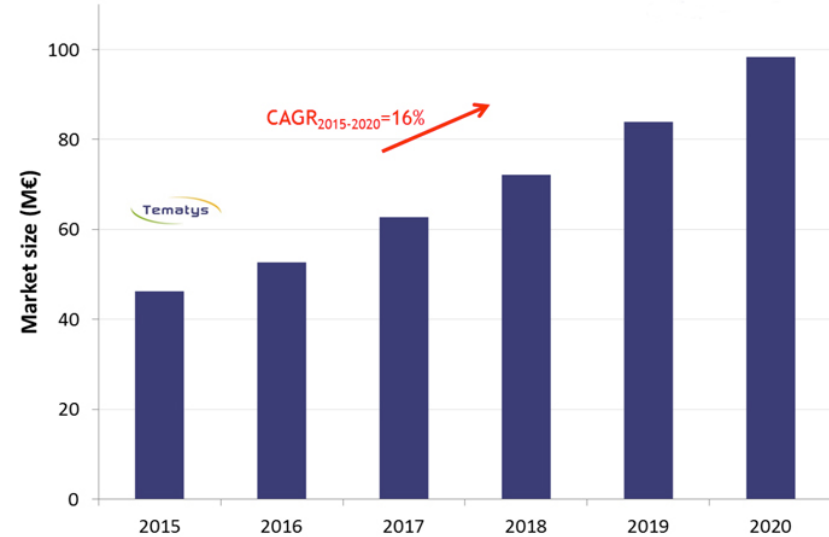


Fig. 1: Chronological chart from 1990 to 2011 and exponential fit for the global number of patent applications containing the term “terahertz”

**CAGR>20% from 2020 to 2030  
for 0.1-10THz systems**

Global THz market revenue (2015-2020)



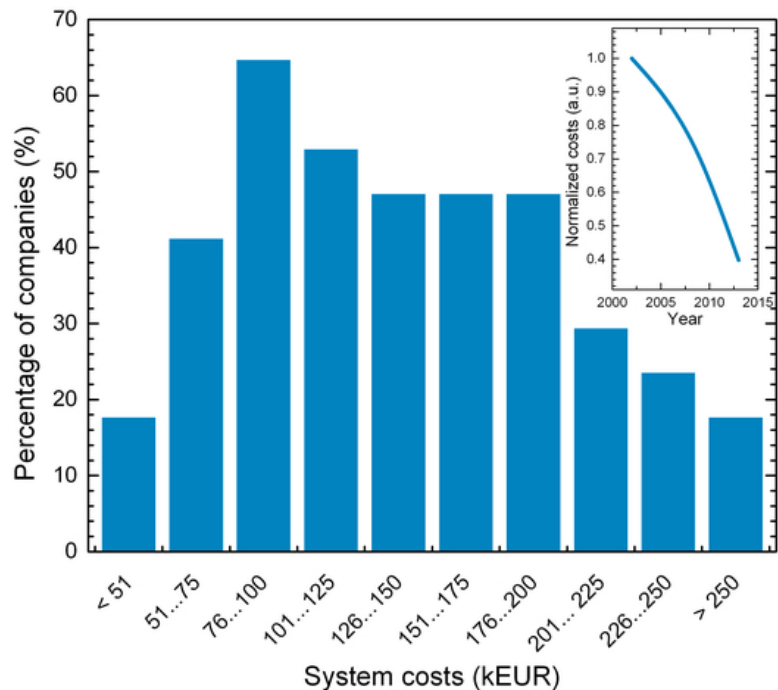
The terahertz technology market was valued at US\$185.98 million in 2017 and is projected to expand at a CAGR of 25.91% over the forecast period to reach US\$741.19 million by 2023.

...the global terahertz technology market is expected to reach USD 489.8 Million by 2022, growing at a CAGR of 31.83% between 2016 and 2022

# Gold Standard and what makes THz growth happen: Cost & compact & robust & SNR



X-Ray subsystem: 30k€  
Ultrasonic sensor: 1k€



**2018: Customer “Cost” down to 0.2 now !**

# Where can photonic THz play its unique selling factors:

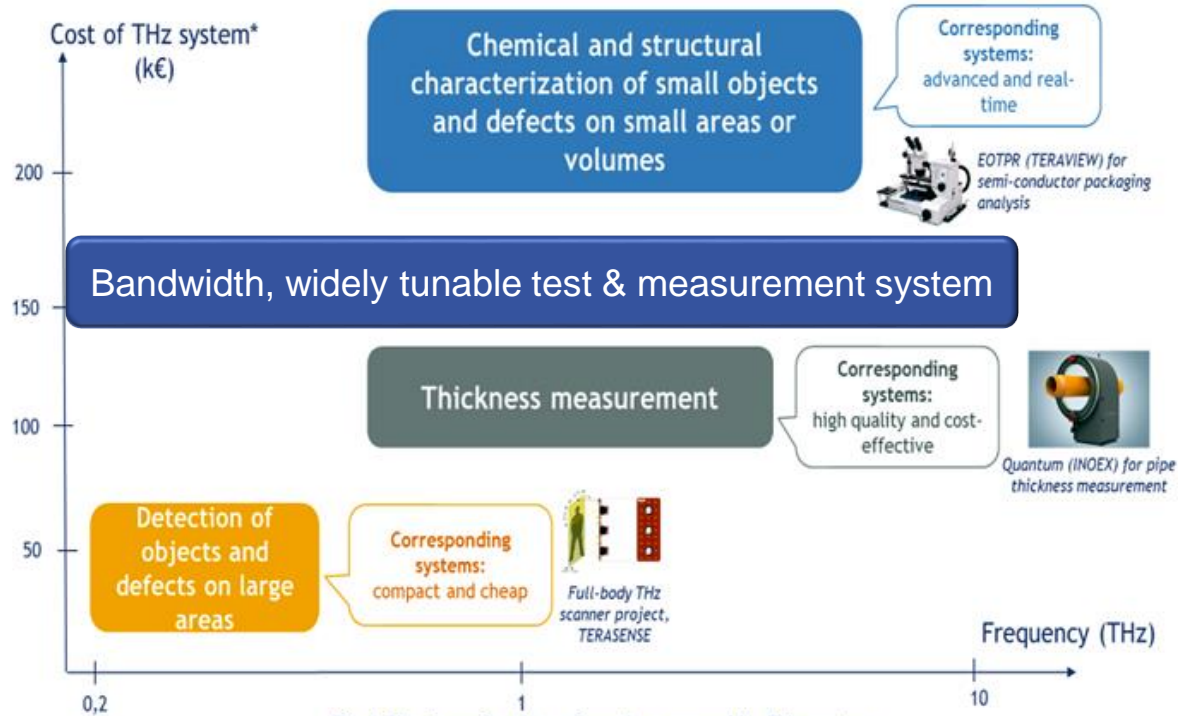


Fig.1 The three families of needs answered by THz systems

\* Cost corresponds to the cost of the THz system itself, without integration in the application

**“Healthy”, contact free, large bandwidth, widely tunable, thin multilayer systems, chemical and structural information, miniaturization & mass production**

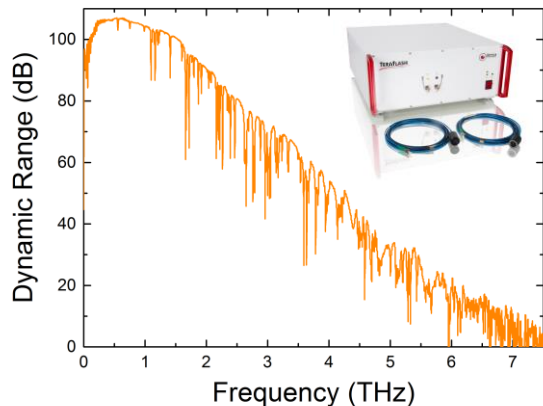
# Selected technologies & applications

- THz Systems and Applications Overview
- Photomixers and Photoconductors: State-of-the-Art
- Future THz Photonics Devices
- THz Communication
- THz and Biophotonic Applications
- THz Test & Measurement Systems



# TOPTICA's THz track record: >125 systems with >500 lasers in field

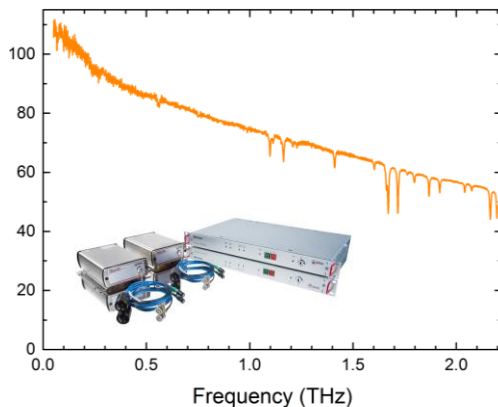
Time-domain platform



## TeraFlash = €€€€

- Robust ultrafast fiber lasers (1550)
- Fiber-coupled photoconductive antennas
- > 5 THz bandwidth, up to 90 dB dynamic range

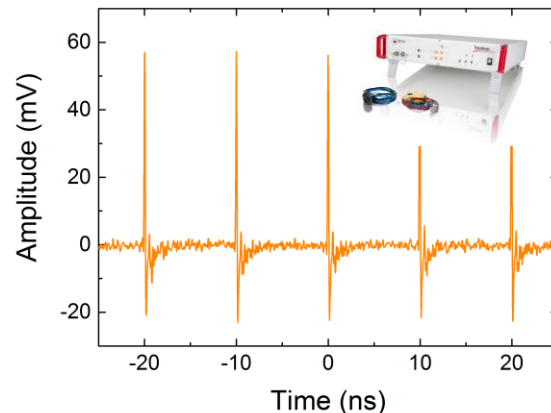
Frequency-domain platform



## TeraScan = €€€

- Tunable DFB lasers (1550nm)
- Fiber-coupled photoconductive antennas
- < 10 MHz resolution, up to 100 dB dynamic range

Superfast screening platform

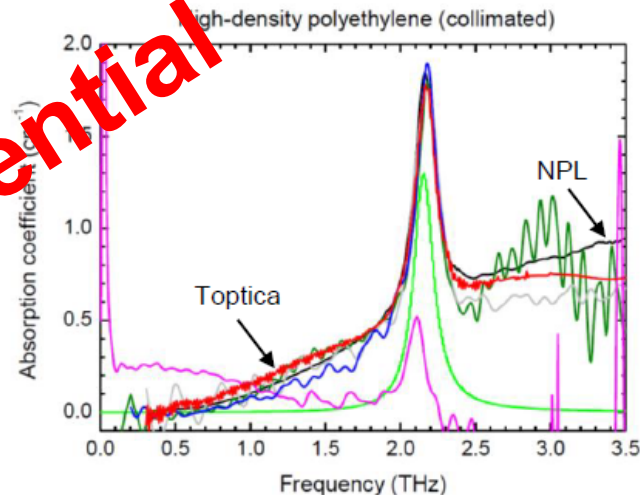
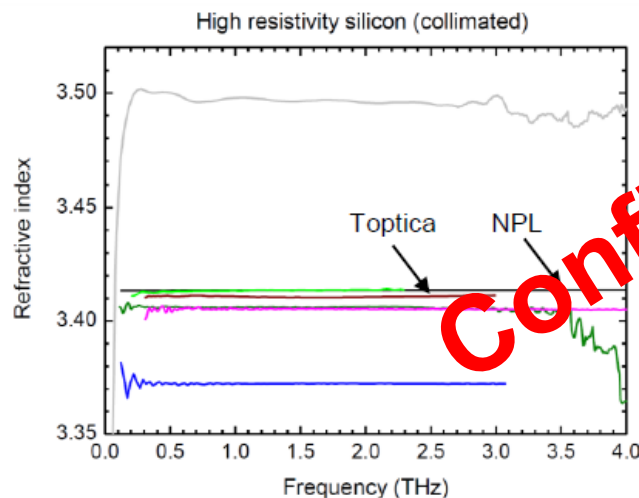


## TeraSpeed = €€

- Robust ultrafast fiber lasers
- Photoconductive emitter + high-bandwidth Schottky receiver
- 500 kS/s (digital), 100 MS/s (analog)

## Intercomparison study of THz-TDS systems, initiated by NPL (UK)

- 18 participants determined refractive index and absorption coefficient of 5 reference samples
- Samples included polyethylene, fused silica, quartz glass, HR silicon and lactose



## Result: TOPTICA's measurements agreed well with NPL's own results

- But: significant differences between laboratories & optical setups



Plastic Inspection



Layer Thickness



Industrial Quality Control



Material Research



Paper Screening



Gas Sensing



Hydration Monitoring



Ultrafast Dynamics



Security

# 2019: OEM THz Systems ECOPS with 2kHz sampling rate

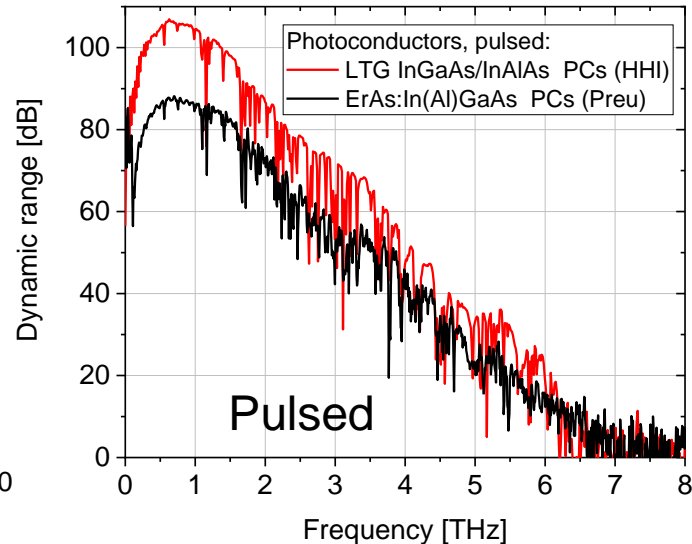
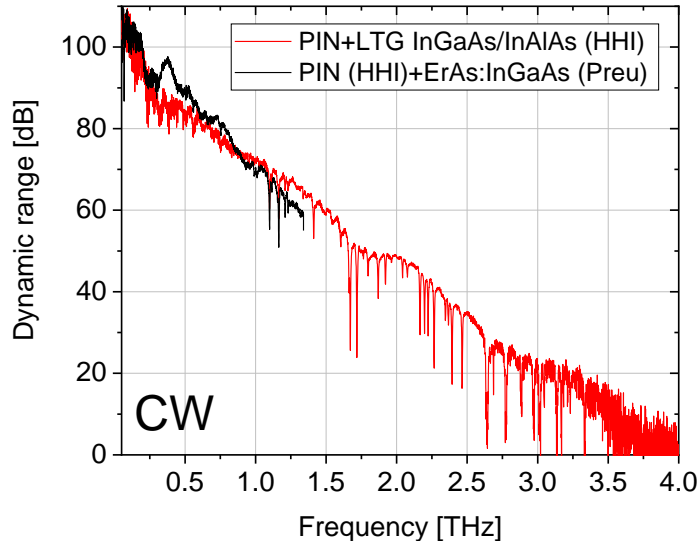


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The ultimate engineering step: Replacement of mechanical delay-stage by an electronical delay-stage

# Photomixers & Photoconductors: State-of-the-Art

- Photonic systems offer unprecedented bandwidth:
  - CW: 50 GHz - ~3.7 THz
  - Pulsed: 100 GHz- 6.5 THz
- Telecom-wavelength compatible (1550 nm)
- CW & pulsed comb systems: ~Hz-level linewidth
- There is plenty of room for enhancing performance!



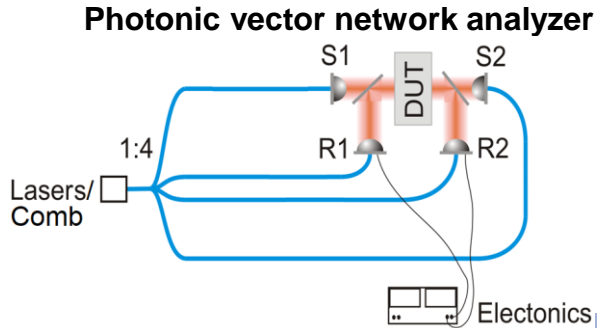
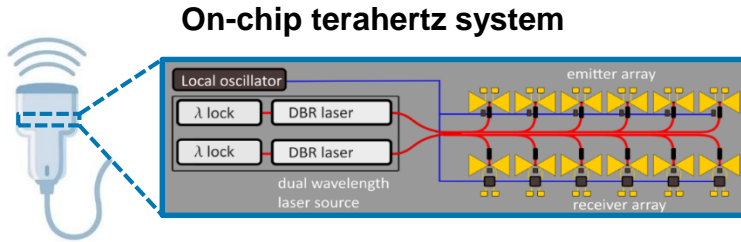
**European groups set the state of the art!**

# Future THz Photonic Devices and Systems: €

## New materials and integration technologies for THz devices and components:

- Transition metal doping (Fe, Rh, Ru, Ir) of photoconductors (HHI, Björn Globisch)
- Rare earth:photoconductors, Perovskite-based devices (TU Darmstadt, Sascha Preu)
- SiN/InP waveguide integration for THz beam steering (UDE, Andreas Stöhr)

## Innovative, large bandwidth systems:



## Features:

- Electronic and photonic integration
- Multiple THz bandwidth

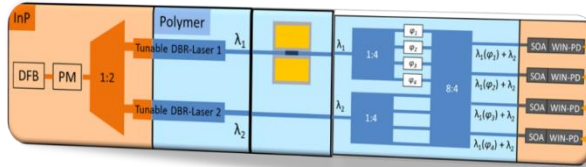
## Applications:

- THz characterization
- Quality control/non-destructive testing
- Spectroscopy
- Layer thickness measurements
- ....

# THz Communication: <€

## Future directions: Broadband on-chip THz systems (Heinrich Hertz Institute)

Driven by photonic/hybrid integration



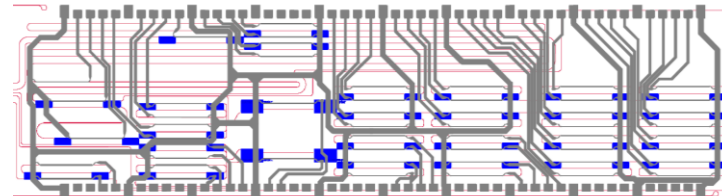
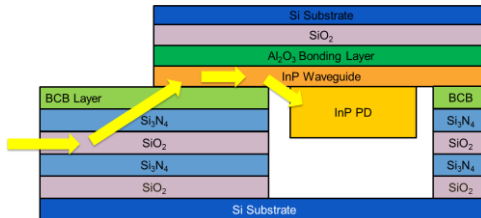
### Features:

- Electronic and photonic integration
- Multiple THz bandwidth
- Beam steering via phased arrays

### Applications:

- Mobile backhauling
- Kiosk down- / and upload
- Non-communication applications (spectroscopy, quality control, security)

## Future directions: Integrated THz beam steering chips (Univ. Duisburg-Essen)

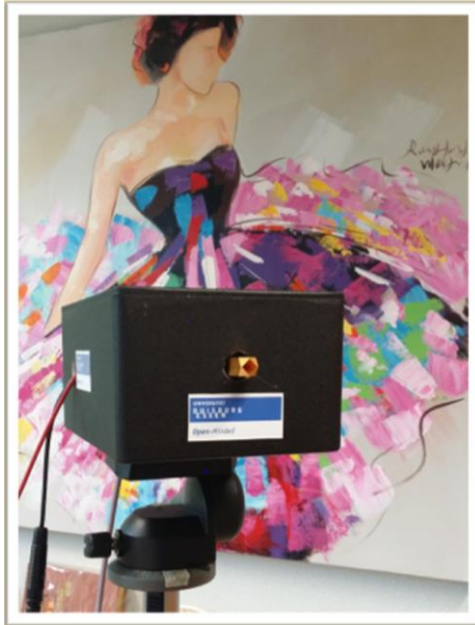




# THz Communication

## Spectral-efficient THz Communications (University Duisburg-Essen)

Driven by photonic/hybrid integration

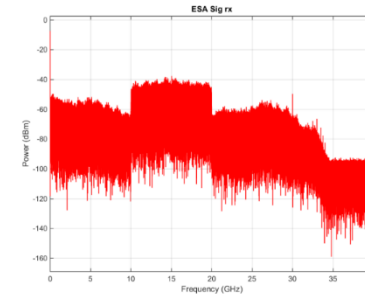
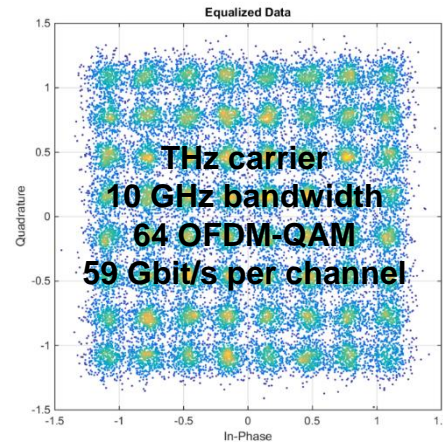


### Features:

- Electronic and photonic integration
- THz integration/ packaging

### Applications:

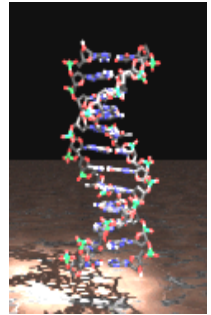
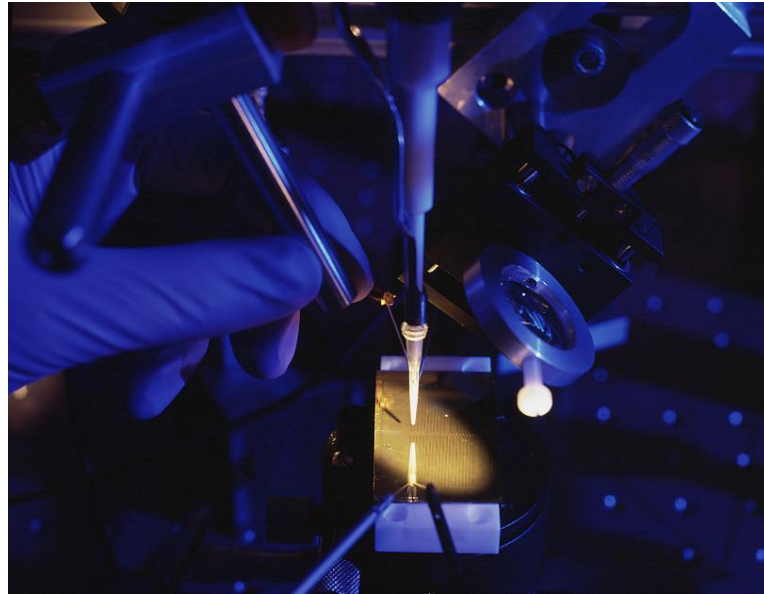
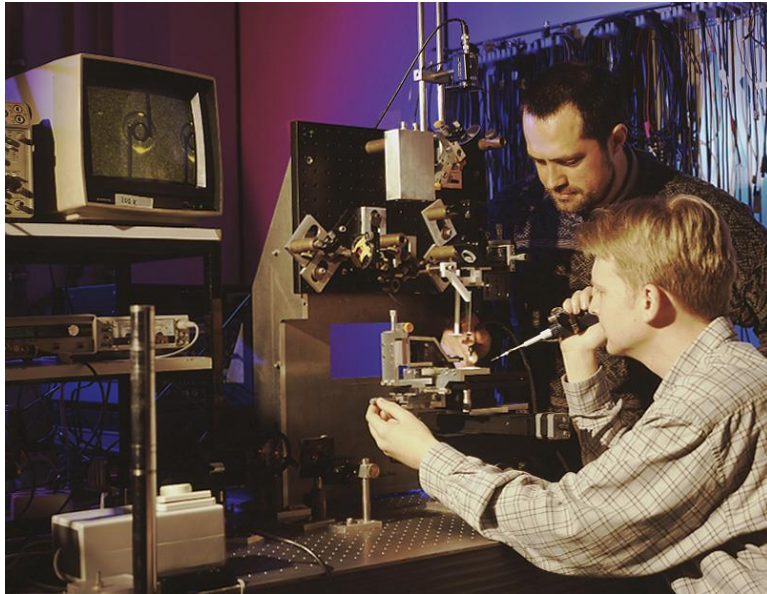
- Mobile backhauling
- Small cell THz hot spot





# Biomedical sensorics with THz systems: €

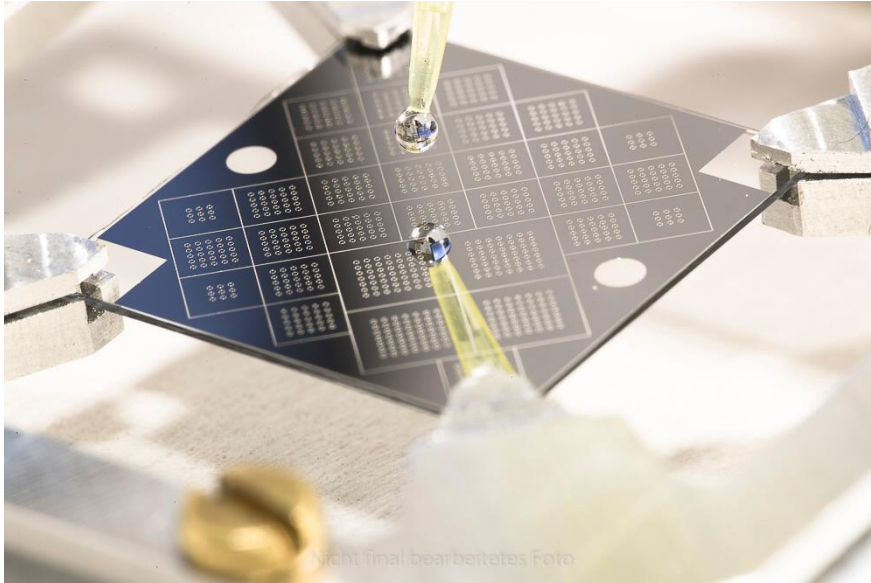
Where is all began ... year 2000 (Markelz et al, Brucherseifer et al., ...)



- Label-free direct analysis of biomolecules (here demo of DNA sensing capability)
- ... **but** at prohibitively high analyte quantity/density requirements

# Biomedical sensorics with THz frequency selective surfaces

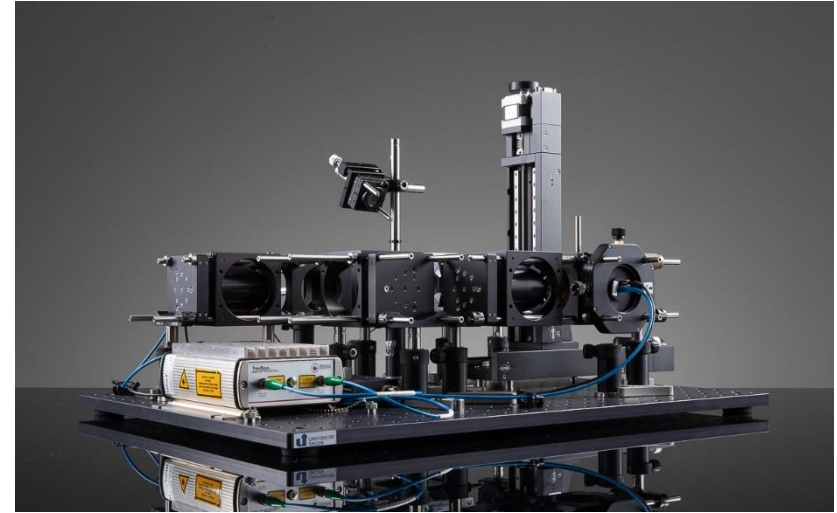
Status 2018 for biomolecular sensing



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- Competitive sensitivity to established techniques reached
- Direct + PCR-free sensing of tumor markers at pathophysiological concentrations in humans!

## Extension to other biomedical application areas ...



- 
- UNIVERSITÄT  
SIEGEN

# Conclusion

## Past

- Significant research started in early 1990
- THE killer application for THz was missing from 2000-2015
- There are low-cost NDT alternatives
- The technology was not industry grade: cost, size, robustness, SNR...

## Present

- Cost, robustness, size & SNR improved, thanks to all the funding €
- Technology move from 800/1060nm to 1550nm
- The unique selling points are understood now
- Value chains established: components, systems, solutions & infrastructure

## Future

- A CAGR of >20% p.a. is expected from 2020 to 2030
- Market size depends on value chain & definititon
- Widely tunable test & measurement needed
- Miniaturization will enable future mass-applications at low cost
- Emerging industrial applications in NDT, communication & biophotonic

**“Healthy”**  
**Contact free**  
**Large Bandwidth**  
**Widely tunable**  
**Thin multilayer systems**  
**Chemical & structural inform.**  
**Miniaturization & mass prod.**

# Some forecasts:

## Cost for Customer

- Time-domain: €€€€
- Frequency domain: €€€
- Single shot: €€
- Miniaturized systems: NDT €, Communication <<€

## Applications

- Industrial NDT: ready to go, system integration & standardization needed (e.g. RED)
- Industrial NDT imaging: parallization needed, miniaturization is must
- Communication: cost cost cost....miniaturization needed
- Biophotonic: fundamental research and miniaturization
- Industrial test & measurement: e.g. RED ???

## Technologies

- On-chip THz systems
- Integrated THz beam steering via phased arrayys
- Imaging with synthetic aperture or other innovations for 3D analysis
- New SW algorithms to allow for 1D or 2D online process monitoring

# Back-ups



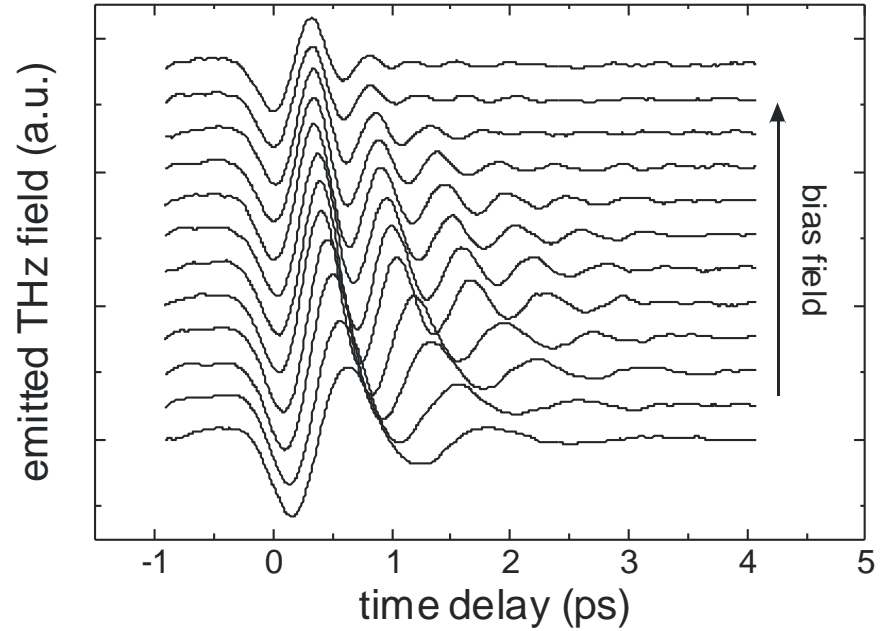
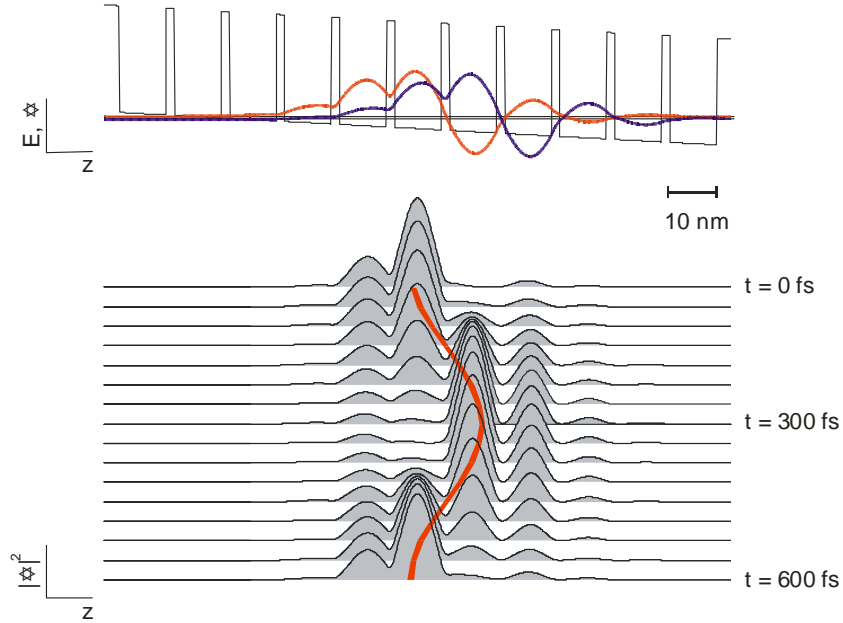
# TOPTICA's terahertz map of the world



V10.0 - 08/2018 - confidential



# One historic slide..



Waschke, et al PRL 70, 3319 (1993)